SAFETY DATA SHEET

1. Identification

Product identifier ECLIPSE-80 P ADTECH; ECLIPSE-80 P ADTECH WF

Other means of identification

Brand Code 4757, 0143

For Industrial Use Only Recommended use

Users should be informed of the potential presence of respirable dust and respirable crystalline **Recommended restrictions**

silica as well as their potential hazards. Appropriate training in the proper use and handling of this

material should be provided as required under applicable regulations.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

HarbisonWalker International Limited Company name

Address Dock Road South

Bromborough, Wirral CH62 4SP UK

Telephone General Phone: 44.(0)151.641.5900

Website www.thinkHWI.com

CHEMTREC 24 HOUR **Emergency phone number**

EMERGENCY #

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Skin corrosion/irritation Category 1A

> Serious eye damage/eye irritation Category 1 Carcinogenicity Category 1A Specific target organ toxicity, repeated Category 1

exposure

Environmental hazards Not classified. **OSHA** defined hazards Not classified.

Label elements





Danger Signal word

Hazard statement Causes severe skin burns and eye damage. Causes serious eye damage. May cause cancer.

Causes damage to organs through prolonged or repeated exposure.

Precautionary statement

Obtain special instructions before use. Do not handle until all safety precautions have been read Prevention

and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/protective

clothing/eye protection/face protection.

If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all Response

contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison

center/doctor. Wash contaminated clothing before reuse.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

Material name: ECLIPSE-80 P ADTECH; ECLIPSE-80 P ADTECH WF 4757, 0143 Version #: 02 Revision date: 10-28-2016 Issue date: 03-27-2015

Supplemental information

Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Overexposure to the respirable dust of crystalline silica (quartz or cristobalite, less than or equal to 5 microns in size) may lead to silicosis in humans, which is a progressive and irreversible lung disease. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
SILICON CARBIDE		409-21-2	60 - 80
Aluminium Oxide (Non-Fibrous)		1344-28-1	2.5 - 10
Aluminium Tris(Dihydrogen Phosphate)		13530-50-2	2.5 - 10
Orthophosphoric Acid		7664-38-2	2.5 - 10
Aluminium Hydroxide		21645-51-2	1 - 2.5
Quartz (SiO2)		14808-60-7	0.1 - 1
Other components below reportable	evels		10 - 20

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or Skin contact

poison control center immediately. Chemical burns must be treated by a physician. Wash

contaminated clothing before reuse.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if Eye contact present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Call a physician or poison control center immediately. Rinse mouth, Do not induce vomiting, If

vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

blindness could result. Coughing. Prolonged exposure may cause chronic effects.

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may

Most important symptoms/effects, acute and

delayed

Indication of immediate medical attention and special

treatment needed

General information

Ingestion

Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including

IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s)

involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing media

Specific hazards arising from the chemical

Special protective equipment and precautions for firefighters Use fire-extinguishing media appropriate for surrounding materials.

Not available.

Not applicable.

Not available.

6. Accidental release measures

Personal precautions. protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Material can be slippery when wet. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

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Methods and materials for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not breathe dust. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Components	Туре	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	PEL	5 mg/m3	Respirable fraction
,		15 mg/m3	Total dust.
Orthophosphoric Acid (CAS 7664-38-2)	PEL	1 mg/m3	
Quartz (SiO2) (CAS 14808-60-7)	PEL	0.05 mg/m3	
SILICON CARBIDE (CAS 409-21-2)	PEL	5 mg/m3	Respirable fraction
US. OSHA Table Z-3 (29 CFR 1910.1	000)	15 mg/m3	Total dust.
Components	Туре	Value	Form
Quartz (SiO2) (CAS 14808-60-7)	TWA	0.1 mg/m3	Respirable.
,		2.4 mppcf	Respirable.
US. ACGIH Threshold Limit Values			
Components	Туре	Value	Form
Aluminium Hydroxide (CAS 21645-51-2)	TWA	1 mg/m3	Respirable fraction.
Aluminium Öxide (Non-Fibrous) (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
Aluminium Tris(Dihydrogen Phosphate) (CAS 13530-50-2)	TWA	1 mg/m3	Respirable fraction
Orthophosphoric Acid (CAS 7664-38-2)	STEL	3 mg/m3	
,	TWA	1 mg/m3	
	TWA	0.025 mg/m3	Respirable fraction
Quartz (SiO2) (CAS 14808-60-7) SILICON CARBIDE (CAS 409-21-2)	TWA	0.1 fibers/cm3	Fiber.

US. NIOSH: Pocket Guide to Chem Components	nical Hazards Type	Value	Form
Aluminium Tris(Dihydrogen Phosphate) (CAS	TWA	2 mg/m3	
7664-38-2)	STEL	3 mg/m3	
	TWA	1 mg/m3	
Quartz (SiO2) (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.
SILICON CARBIDE (CAS 409-21-2)	TWA	5 mg/m3	Respirable.
,		10 mg/m3	Total

No biological exposure limits noted for the ingredient(s). **Biological limit values**

Exposure guidelines Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica

should be monitored and controlled. Occupational exposure to nuisance dust (total and respirable)

and respirable crystalline silica should be monitored and controlled.

Appropriate engineering

controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eve wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels

exceeding the exposure limits.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.







General hygiene considerations

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Solid. Solid. **Form**

Not available. Color Odor Not available. **Odor threshold** Not available. Ηq Not available. Melting point/freezing point Not available. Initial boiling point and boiling Not available.

range

Flash point Not available. Not available. **Evaporation rate** Flammability (solid, gas) Not available. Upper/lower flammability or explosive limits

Flammability limit - lower Not available.

(%)

Flammability limit - upper

(%)

Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressureNot available.Vapor densityNot available.Relative densityNot available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperatureNot available.Decomposition temperatureNot available.ViscosityNot available.

Other information

Explosive properties Not explosive. **Oxidizing properties** Not oxidizing.

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials.

Incompatible materials Acids. Chlorine.

Incompatibility is based strictly upon potential theoretical reactions between chemicals and may

not be specific to industrial application exposure.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

Skin contactCauses severe skin burns.Eye contactCauses serious eye damage.IngestionCauses digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing.

Information on toxicological effects

Acute toxicity Not known.

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye

irritation

Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

SDS US

Carcinogenicity

In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

IARC Monographs. Overall Evaluation of Carcinogenicity

Quartz (SiO2) (CAS 14808-60-7) 1 Carcinogenic to humans.

SILICON CARBIDE (CAS 409-21-2) 2A Probably carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens

Quartz (SiO2) (CAS 14808-60-7) Known To Be Human Carcinogen.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Developmental effects

 Quartz (SiO2)
 0

 Developmental effects - EU category
 0

 Quartz (SiO2)
 0

 Embryotoxicity
 0

 Quartz (SiO2)
 0

 Reproductivity
 0

 Quartz (SiO2)
 0

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard Not an aspiration hazard.

Chronic effects Causes damage to organs through prolonged or repeated exposure. Prolonged inhalation may be

harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

EcotoxicityThe product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructionsThis product, in its present state, when discarded or disposed of, is not a hazardous waste

according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria

for hazardous waste.

Hazardous waste codeSince this product is used in several industries, no Waste Code can be provided by the supplier.

The Waste Code should be determined in arrangement with your waste disposal partner or the

responsible authority.

Waste from residues / unused

products

Not available.

Contaminated packaging Not available.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to

Not applicable.

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Orthophosphoric Acid (CAS 7664-38-2) Listed.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

Delayed Hazard - Yes Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

No

chemical

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Aluminium Oxide (Non-Fibrous)	1344-28-1	2.5 - 10

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

Orthophosphoric Acid (CAS 7664-38-2) High priority

US state regulations WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Quartz (SiO2) (CAS 14808-60-7) Listed: October 1, 1988

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Orthophosphoric Acid (CAS 7664-38-2) Quartz (SiO2) (CAS 14808-60-7) SILICON CARBIDE (CAS 409-21-2)

International Inventories

Country(s) or regionInventory nameOn inventory (yes/no)*AustraliaAustralian Inventory of Chemical Substances (AICS)Yes

Material name: ECLIPSE-80 P ADTECH; ECLIPSE-80 P ADTECH WF

SDS US

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes

(PICCS)

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

New Zealand Inventory

Yes

Yes

Yes

Philippine Inventory of Chemicals and Chemical Substances

16. Other information, including date of preparation or last revision

 Issue date
 03-27-2015

 Revision date
 10-28-2016

Version # 02

New Zealand

Philippines

Disclaimer This information is based on our present knowledge on creation date. However, this shall not

constitute a guarantee for any specific product features and shall not establish a legally valid

contractual relationship.

Revision information This document has undergone significant changes and should be reviewed in its entirety.

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).